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TECHNICAL BULLETIN		Mfg: TOYOTA
	June 1996 TB 1346	Model: CAMRY
		Liter: 2.2L
		V I N: 5SFE
		Year: 90-01

Revised Crankshaft Caution On
1994 Toyota 2.2L 5SFE Engines

The AERA Technical Committee advises members of a revised crankshaft design on 1994 Toyota 2.2L 5SFE engines. This design change prevents the interchanging of old and new designs. The modified area is the drive gear for the engine balance assembly.

To reduce cold engine noise at start-up, the number of teeth on the balance shaft drive gear was reduced from 66 to 44. The change occurred with engine serial #55537901, which was built in July of 1994.

The balance shaft assembly gears also changed at the same time to accommodate the revised crankshaft. The first design used 32 teeth on each gear and the second uses 22 teeth. Those assemblies are not interchangeable.

For additional information see AERA Technical Bulletin TB 1347

The AERA Technical Committee

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Reference:	
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